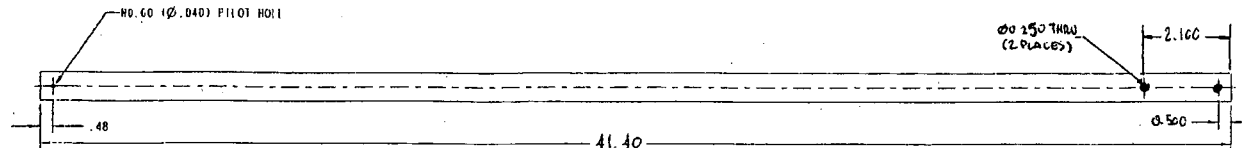


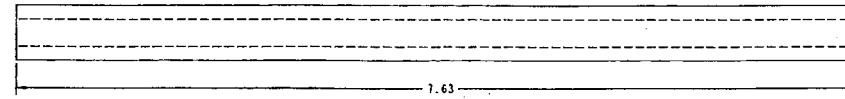
8 7 6 5 4 3 2 1



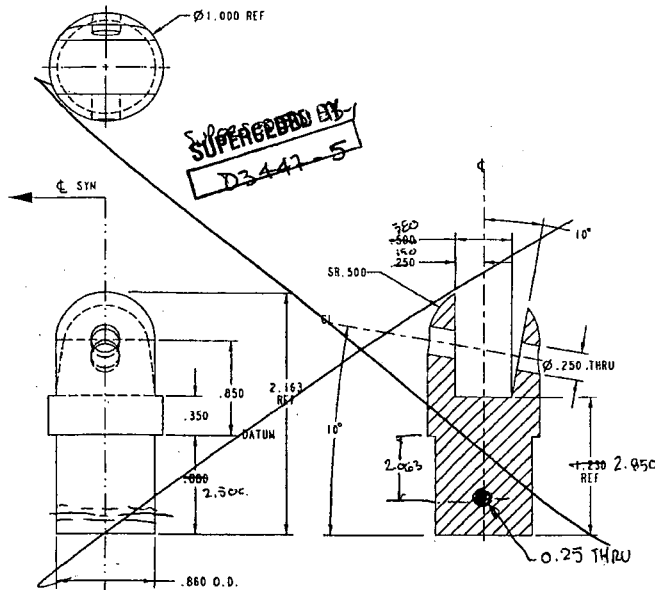
MATL: 1.00 O/D X .065 WALL, 6061-T6  
NW-1-70076  
SCALE: 0.500

① -357 TUBE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐  
(CANADIAN VERSION)

RELEASED  
7/10/50

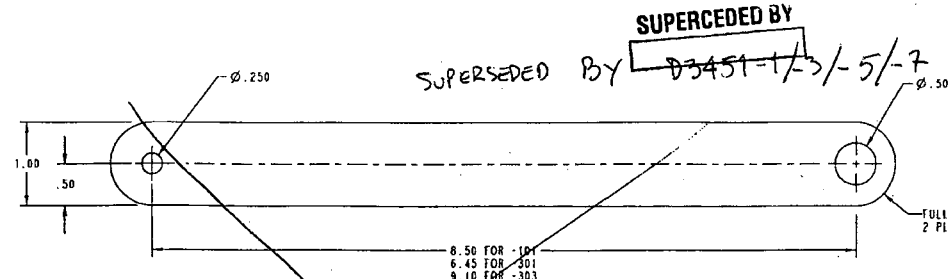


① -103 TUBE HANDLE ☒ ☐  
MATL: .50 O/D X .125 WALL, 6061-T6, QQ-A-200/B  
SCALE: 2.000



SUPERCEDED BY  
D3447-5

~~90 CLEVIS~~ ☒ ☐  
MATL: 1.00 RND, 6061-T6, QQ-A-200/B  
SCALE: 2.000



SUPERCEDED BY  
D3451-1/5/-5/-7

④ -101 TUBE HANDLE ARM (SHOWN) ☒ ☐  
MATL: .125 INK, 6061-T6, QQ-A-200/B  
SCALE: 1.500

② -301 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

② -303 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

PREMIER AVIATION, INC.  
2020 Aviation Parkway, Grand Prairie, Texas 75052  
LIT: 0000 (REV) NO. DUC NO. 1 REV  
DJSUV8 B67-43001 B1  
SCALE: (1) (2) DATE: 31 OF 45

ORIGINAL

NO. 41364  
WORK ORDER  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY  
RETURN TO

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 18/08/2008 3:44:12 PM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TUBE HANDLE
Job Number : 41364	
Estimate Number : 13445	
P.O. Number :	Part Number : PB6743001103
This Issue : 18/08/2008 S.O. No. :	Drawing Number : B6743001 P.31
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : B1
Previous Run : 41066	Material :
Written By :	Due Date : 18/09/2008 Qty: 14 Um: 8 Each
Checked & Approved By : <u>JLD 08.8.18</u>	
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T0500W125	6061-T6 RD Tube .500 x .125W



Comment: Qty.: 0.6677 f(s)/Unit Total: 5.3416 f(s)  
 6061-T6 RD Tube .500 x .125W  
 batch: m108818

Cpl 08.10.16

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

- 1- cut to length as per dwg
- 2- make a 0.063" chamfer on both ends of tube
- 3- deburr

Cpl 08.10.16

(14)

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 08/10/16 (4/4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock  
 Location: CALL

welding

S 08/10/16 (X/4)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

08/10/16 JA

Job Completion



MF 08-10-16